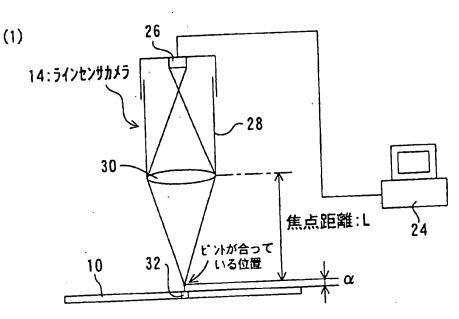


der the state of t

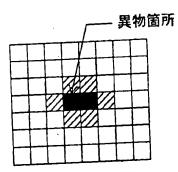
....)

(3



ピントをずらした状態(ワーク表面+α)

(2)

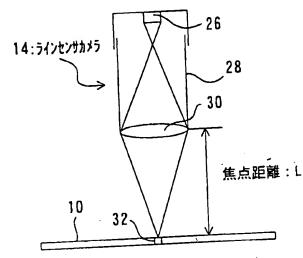


ピントをほかした条件 (異物サイス゚:8画素)

there the start collections of the first that the f

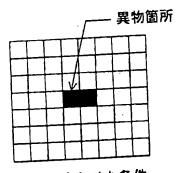
He that the tree that the first the

(1)



ピルを合せた状態(ワーク表面)

(2)



ピントを合わせた条件 (異物サイズ:2画素)

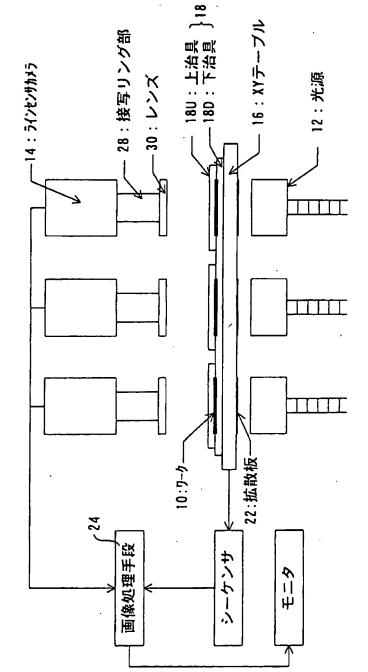




Fig. 4

